



VANIMATE

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TECHNICAL DATA SHEET

HOT MELT ADHESIVE VNHH-7680

VNHH-7680 is a high temperature edge-banding hot melt adhesive, suitable for automatic or semi-automatic edge-banding machines. Used for bonding edge-banding of PVC, melamine.

Technical Data

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|----------------------|---------------|
| Basis: | EVA |
| Appearance: | White pellets |
| Viscosity at 200 °C: | 85000mPa·s |
| Softening point: | 101 °C |
| Processing temp.: | 190-210°C |
| Feed speed: | 12-24m/min |

Characteristics

- 1) Good melting and machining properties;
- 2) Good heat and cold resistance;
- 3) High green strength;
- 4) Excellent bonding strength;

Application Instructions

- 1) NO dust or oil on the surface of the profile-wrapping materials.
- 2) The cover of glue tank should be closed lest the adhesive might be polluted.
- 3) The supports and edges must be at ambient temperature(which should not be less than 15°C and the level of humidity should not exceed 10% in order to obtain a good bond.)
- 4) The glue temperature should be turned down if the plant line stops for over 2 hours.

Safety Note

- 1) Wear goggles and adiabatic gloves when filling hopper or pot;
- 2) Keep plant ventilation and forbid any fire;
- 3) Consult MSDS and read "cautions" before used;

Packaging and Storage

Shelf Life: 18 Months in dry and cool environment

Packaging: 25 kg /bag

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